



4sustainability® is an innovative implementation framework and a registered mark assuring the sustainability performances of fashion & luxury supply chain.

The framework is built and continuously updated in line with the best methodologies, standards and practices.



Felli Color Spa
has joined the 4sustainability® Commitment
and applies the 4s CHEM
for eliminating toxic and harmful substances in production
through the ZDHC MRSL.

CHEM IMPLEMENTATION LEVEL



COMPANY ID Nr.	4S-100475		
ASSURANCE RATING:	72%	VERS. STD CHEM:	4.2
VALIDATION DATE:	21/02/2022	VALID UNTIL:	21/02/2023

Rilasciato da:
Process Factory s.r.l.
Via A. Da Noli, 4/6 - 50127 Firenze
CF/P.IVA: 058052004





ABSTRACT

4s Assurance Report Chemical Management Version 4.2



Felli Color S.p.a.

4s REQUIREMENTS

Management system

Evaluating the implementation of a chemical management system within the company. The verified requirements range from the presence and communication of an internal sustainability policy, to staff training, as well as to the definition of reduction targets and monitoring of over-time performance.

Chemical risk management

Assessing chemicals risk management within the factory. The verified requirements measure the chemical inventory information management, the related qualification level to ZDHC MRSL 2.0, and related pahse put plan and improvement plan.

Materials risk management

Assessing the management and control system of incoming materials and their compliance level with 4sustainability PRSL, as a tool for reducing the risk of incoming contamination in the production process.

Supply Chain assessment

Evaluating the company's supply chain management and assessment. The verified requirements measure the mapping activity, qualification, engagement, training and monitoring of subcontractors and material suppliers and all the procedures in place.

Process management

Assessing the production processes management and traceability. The verified requirements measure the correct functioning of the internal traceability system and its digitalization. Moreover it includes processe due-diligence tests in order to monitor contamination on the products.

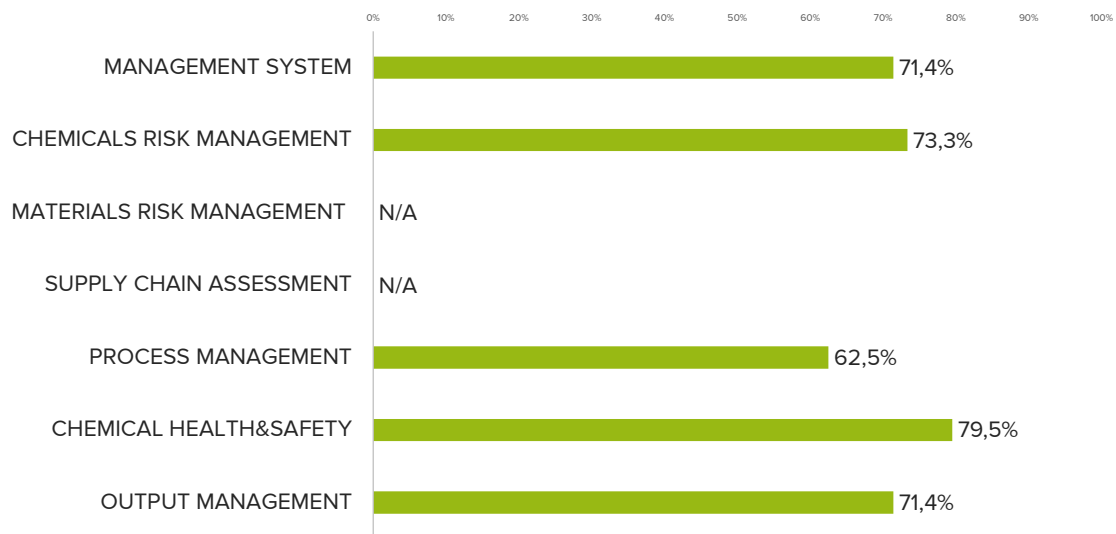
Chemical Health&Safety

Assessing health and safety requirement linked to chemical management. The verified requirements range from labeling, handling and storage of chemical products within the factory, to emergency procedure and waste management.

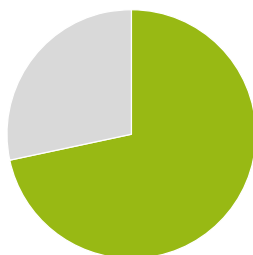
Output Management

Evaluating the company management of process output. The verified requirements range from legal permission for emission to the control of waste water according to ZDHC Guidelines. for internal and external processes and final product testing.

4S REQUIREMENT - LEVEL OF IMPLEMENTATION



ASSURANCE RATING



72%

ASSURANCE DATE

03/02/2022

PRODUCTION MODEL

The company manufacture is a sub-contractor.
The company carries out internal processes of dyeing, finishing, mercerization and bleaching,
and outsources processes of winding.

Name of Internal Chemical Manager:

Team: Marco Felli; Alba Bellezza; Mattia Offredi

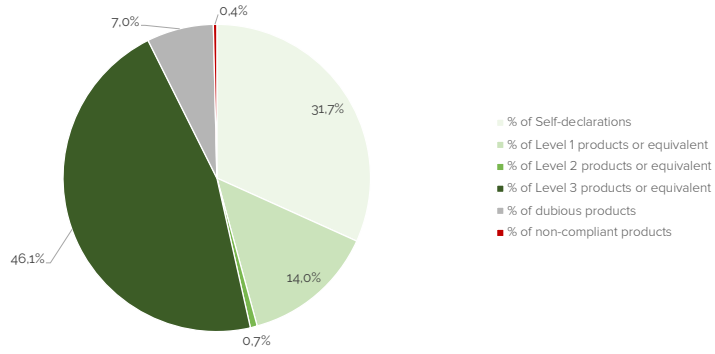
ZDHC accredited training course and date:

No accredited ZDHC at the date of the audit

INPUT

CHEMICALS

INTERNAL CHEMICAL INVENTORY



Internal traceability of chemical product batches:

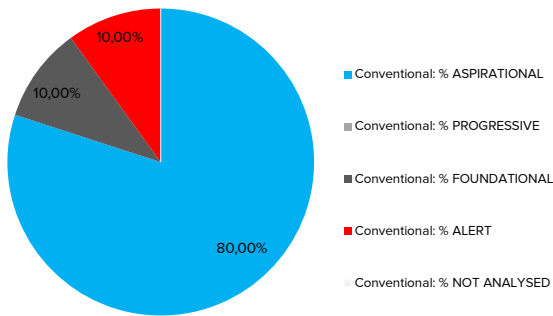
For some internal processes

OUTPUT

INTERNAL WASTEWATER

Internal Wastewater Treatment Plant - POST TREATMENT MONITORING

Conventional Parameters



MRSL Parameters

